



35. YIL

Since: 1989

HAKKIMIZDA

REŞHA OTOMOTİV:

1989 yılından itibaren başta otomotiv olmak üzere bir çok sektöre plastik kalıp ve plastik enjeksiyon ürünleri imalatı yapmaktadır.

ROT-ROTİL üretiminde:

- ♦ **Plastik yatak,**
- ♦ **Plastik kapak,**
- ♦ **Boğaz koruyucu,**
- ♦ **Diş koruyucu,**
- ♦ **Toz lastiği**

Türkiye'de İLK üreten firmadır.

- Dünya'nın 57 ülkesine ihracatı bulunmaktadır.

- Kalıphane ve enjeksiyon makine parkuru bünyesindedir.

- 10.000 m2 kapalı alanda hizmet vermektedir.

- ZF LEMFÖRDER, VALEO, TECASA, DİTAŞ, PAKKENS, KİEL, GRAMMER, AYDINLAR, FİCOSA vb. gibi Alman, Fransız, İspanyol ve Türk firmalarına kalıp ve yedek parça imalatı yapmaktadır.

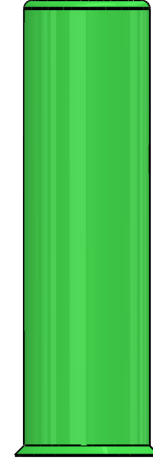
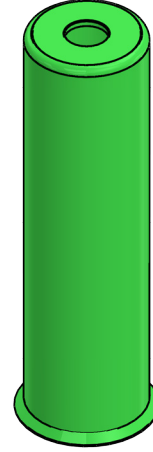
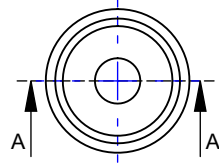
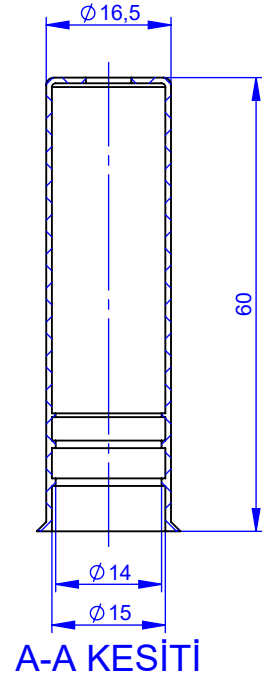
- Yaklaşık 180 yerli ve yabancı müşterisi bulunmaktadır.



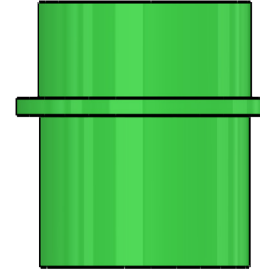
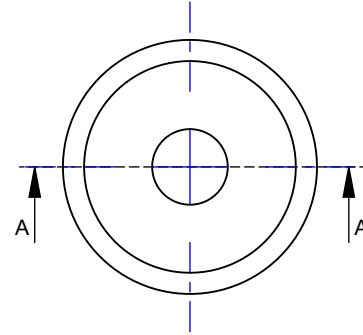
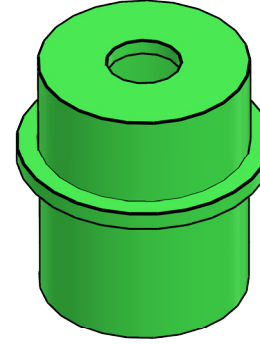
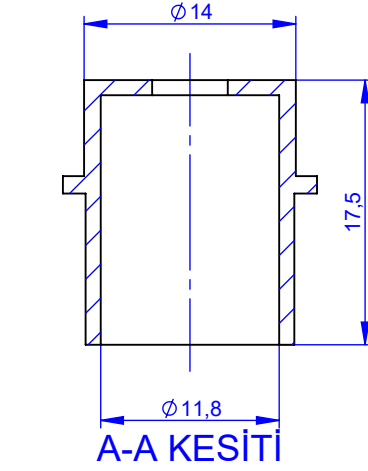


REŞHA

Diş Koruyucular

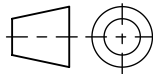


TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					BU DÖKÜMANIN TÜM HAKLARI REŞHA'YA AİTTİR. İZNİ OLMDAN ÇOĞALTILAMAZ. ALL RIGHTS TO THIS DOCUMENT BELONG TO REŞHA. CANNOT BE REPRODUCED WITHOUT PERMISSION.					BÜTÜN ÖLÇÜLER mm'dir.		
Ölçü / Dimension					Tol.					GENEL TOLERANS		
0,5 - 3					±0,1					ISO 2768 - Mk		
3 - 6					±0,1					MATERIAL / MALZEME		
6 - 30					±0,2					I20		
30 - 120					±0,3					SCALE / ÖLÇEK		
120 - 400					±0,5					1:1		
400 - 1000					±0,8							
1000 - 2000					±1,2							
2000 - 4000					±2							
Belirtilmeyen / Uncertain :												
Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4												
Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6												



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pano Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radiusler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500419	PART NAME / PARÇA ADI: MUHAFAZA KAPAK	FORMAT: A4
		WEIGHT / AĞIRLIK: 1,1 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

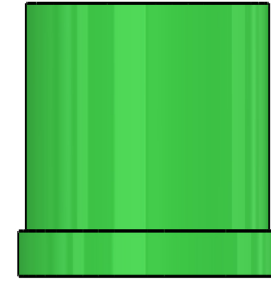
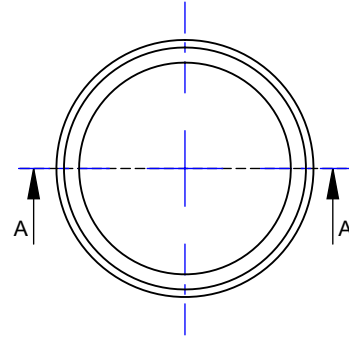
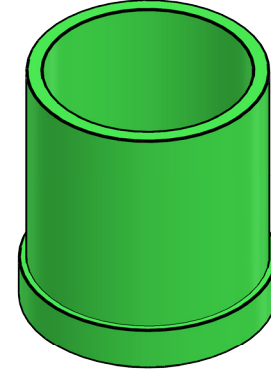
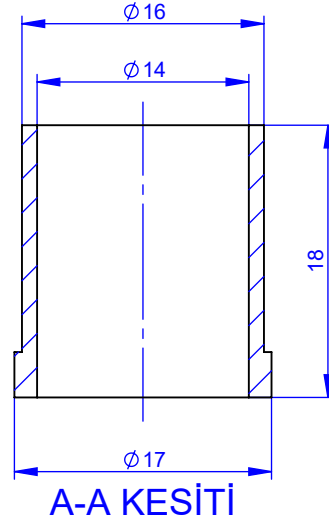
MATERIAL / MALZEME

I20

SCALE / ÖLÇEK

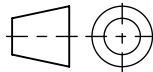
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TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahılar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500440	PART NAME / PARÇA ADI: DİŞ KORUYUCU (M14x16)	FORMAT: A4 WEIGHT / AĞIRLIK: 2,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

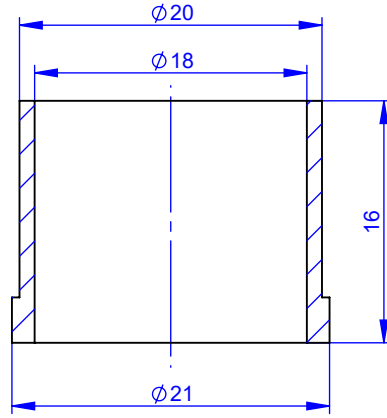
MATERIAL / MALZEME

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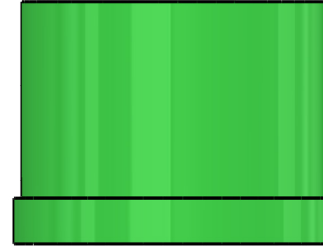
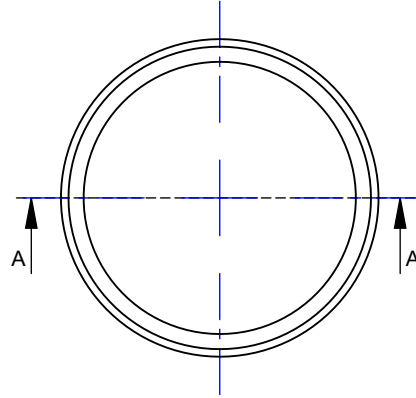
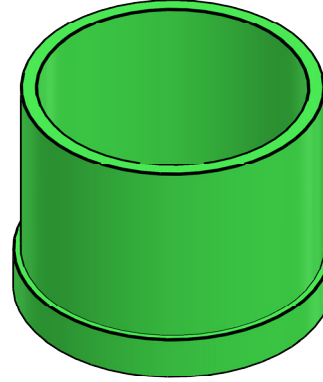
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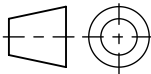




A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



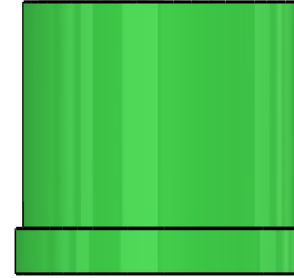
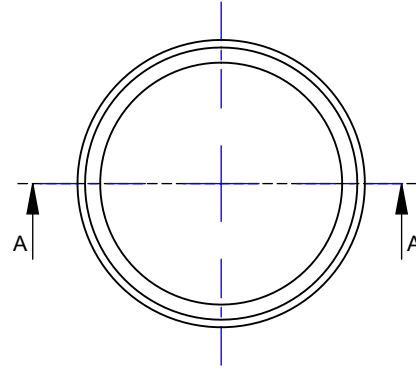
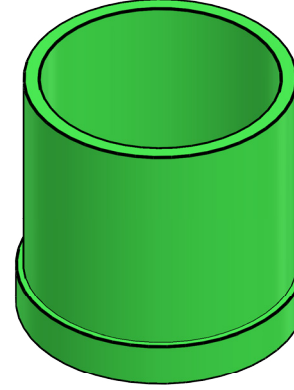
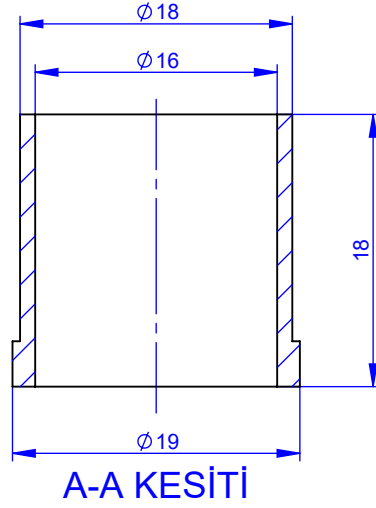
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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500441	PART NAME / PARÇA ADI: DİŞ KORUYUCU (M18x16)	FORMAT: A4 WEIGHT / AĞIRLIK: 2,0 g

BÜTÜN ÖLÇÜLER mm'dir.

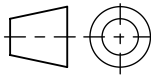
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME I20
SCALE / ÖLÇEK 2:1





TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pano Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radiusler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500442	PART NAME / PARÇA ADI: DİŞ KORUYUCU	FORMAT: A4 WEIGHT / AĞIRLIK: 1,656 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

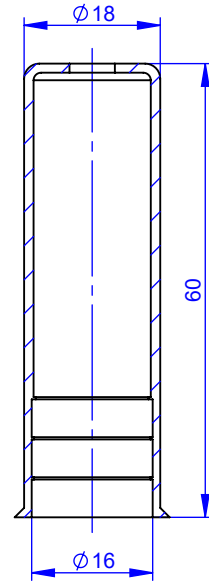
MATERIAL / MALZEME

I20

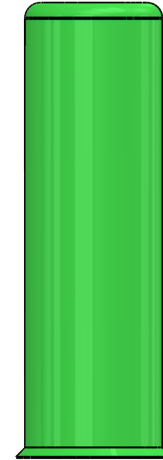
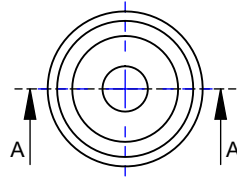
SCALE / ÖLÇEK

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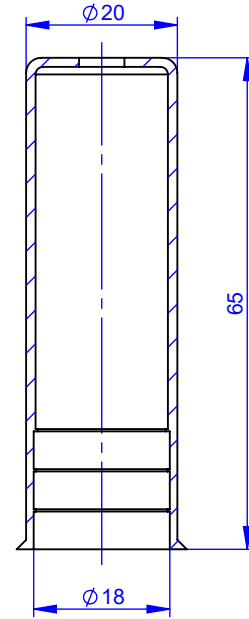




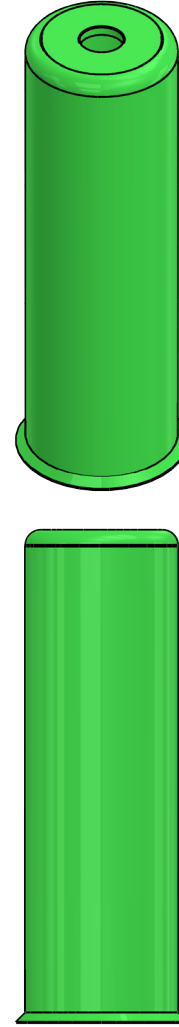
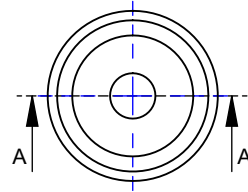
A-A KESİTİ



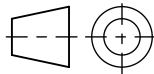
TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table						BU DÖKÜMANIN TÜM HAKLARI REŞHA'YA AİTTİR. İZNİ OLMADAN ÇOĞALTILAMAZ. ALL RIGHTS TO THIS DOCUMENT BELONG TO REŞHA. CANNOT BE REPRODUCED WITHOUT PERMISSION.						BÜTÜN ÖLÇÜLER mm'dir.		
Ölçü / Dimension Tol. Açık / Angle Tol. Yay ve Paha Arc/Chamfer Tol.												GENEL TOLERANS		
0,5 - 3 ±0,1 10 ±1°30' 0,5 - 3 ±0,4												ISO 2768 - Mk		
3 - 6 ±0,1 10 - 50 ±1° 3 - 6 ±1												MATERIAL / MALZEME		
6 - 30 ±0,2 50 - 120 ±0°30' 6 - ... ±2												I20		
30 - 120 ±0,3 120 - 400 ±0°15'												SCALE / ÖLÇEK		
120 - 400 ±0,5 400 - ... ±0°10'												1:1		
400 - 1000 ±0,8 Belirtilmeyen / Uncertain ;														
1000 - 2000 ±1,2 Pahılar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4														
2000 - 4000 ±2 Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6														
						DATE / TARİH: 23.02.2024 DRAWING BY / ÇİZEN : Haşim ÖZDEMİR SIGN / İMZA:								
						DATE / TARİH: 23.02.2024 CONTROL / KONTROL: İsa KARS SIGN / İMZA:								
						DATE / TARİH: 23.02.2024 APPROVAL / ONAY : Mirza PARLAKYİĞİT SIGN / İMZA:								
PART NR. / PARÇA NR. R.5004424						PART NAME / PARÇA ADI: DIŞ KORUYUCU (M16x60)						FORMAT: A4	WEIGHT / AĞIRLIK: 5,0 g	



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024				GENEL TOLERANS	
DRAWING BY / ÇİZEN : Haşim ÖZDEMİR				ISO 2768 - Mk	
DATE / TARİH: 23.02.2024				MATERIAL / MALZEME	
CONTROL / KONTROL: İsa KARS				I20	
DATE / TARİH: 23.02.2024				SCALE / ÖLÇEK	
APPROVAL / ONAY : Mirza PARLAKYİĞİT				1:1	
PART NR. / PARÇA NR.		PART NAME / PARÇA ADI:		FORMAT:	WEIGHT / AĞIRLIK:
R.500451		DİŞ KORUYUCU (M18x65)		A4	5,5 g



Group Şirketlerimiz:



MİRBey GROUP
international



MİSKA
Plastik & Kalıp & Enjeksiyon



MİHRİNİSA



MORR F
SKINCARE & COSMETICS



"Mirbey GROUP Companies"



RESHA
/OTOMOTİV

Fabrika : Kazım Karabekir Mh. 1. Ula Sk. No: 14 Yıldırım/BURSA

Kalıphane : Küçük Sanayi 22. Sk. No: 39 Nilüfer/BURSA

Genel Merkez : 23 Nisan Mh. 242. Sk. Güzel Tower K: 14 No: 50 Nilüfer/BURSA

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